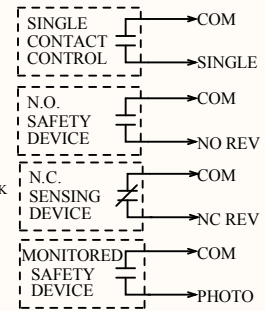


**SETTING OPERATOR MODE SWITCHES**

OPERATING MODE	SWITCH 1	SWITCH 2	SWITCH 3	SWITCH 4	
C2	OFF	OFF	OFF	OFF	CONSTANT CONTACT CLOSE
B2	ON	OFF	OFF	OFF	MOMENTARY PRESSURE, CLOSE/OPEN
D1	OFF	ON	OFF	OFF	CONSTANT PRESSURE, OPEN/CLOSE
E2	ON	ON	OFF	OFF	CONSTANT PRESSURE CLOSE, W/ ROLL BACK
TS	OFF	OFF	ON	OFF	TIMER TO CLOSE
T	ON	OFF	ON	OFF	STOP OR SAFETY DEACTIVATES TIMER

**NOTE:** MONITORED SAFETY DEVICE REQUIRED FOR MOMENTARY PRESSURE TO CLOSE

**COMMON DEVICE CONNECTIONS**



Title: **6502 DFT**

Revision: 1 | Voltage: 120 | 1Ø

Drawn by: ML | Date: 5/15/2017

V.E. Power Door  
140 Enjay Blvd.  
Brentwood  
NY, 11706  
USA



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