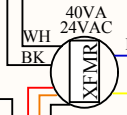
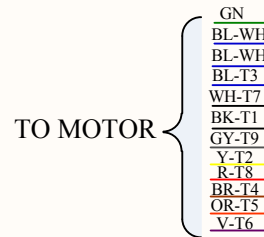
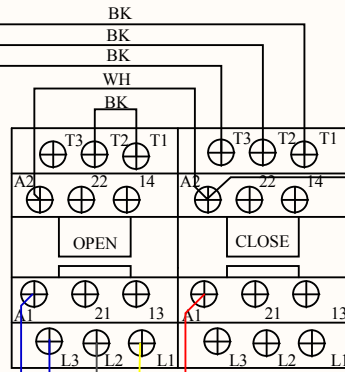
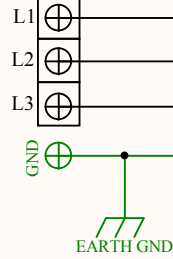
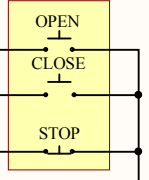
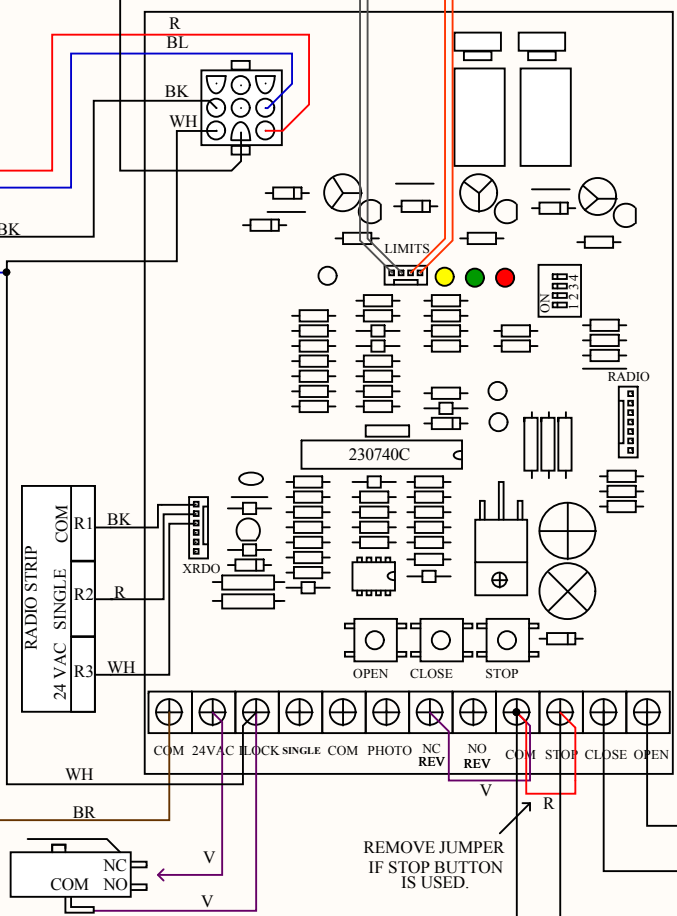
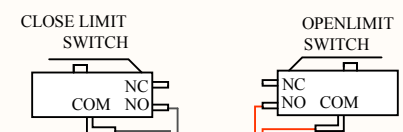
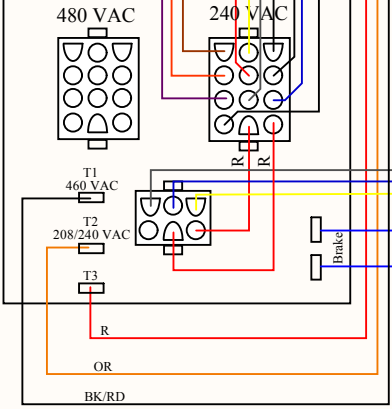


INCOMING POWER



NOTE:
FOR 460 VAC
MOVE 12 PLUG PIN
CONNECTOR

NOTE: T2 SHOULD BE:
-RED ON 208 VAC
-ORANGE ON 240 VAC
SWAP T2 & T3
IF NECESSARY



SETTING OPERATOR MODE SWITCHES

OPERATING MODE	SWITCH 1	SWITCH 2	SWITCH 3	SWITCH 4	
C2	OFF	OFF	OFF	OFF	CONSTANT CONTACT CLOSE
B2	ON	OFF	OFF	OFF	MOMENTARY PRESSURE, CLOSE/OPEN
D1	OFF	ON	OFF	OFF	CONSTANT PRESSURE, OPEN/CLOSE
E2	ON	ON	OFF	OFF	CONSTANT PRESSURE CLOSE, W/ ROLL BACK
TS	OFF	OFF	ON	OFF	TIMER TO CLOSE
T	ON	OFF	ON	OFF	STOP OR SAFETY DEACTIVATES TIMER

CONSTANT CONTACT CLOSE

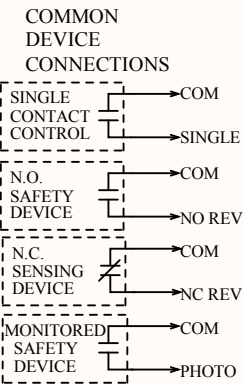
MOMENTARY PRESSURE, CLOSE/OPEN

CONSTANT PRESSURE, OPEN/CLOSE

CONSTANT PRESSURE CLOSE, W/ ROLL BACK

TIMER TO CLOSE

STOP OR SAFETY DEACTIVATES TIMER



INTERNAL INTERLOCK WHEN REQUIRED BREAKS CIRCUIT

REMOVE JUMPER IF STOP BUTTON IS USED.

NOTE: MONITORED SAFETY DEVICE REQUIRED FOR MOMENTARY PRESSURE TO CLOSE

Title: 7503		
Revision: 1 Voltage: 240/480 3Ø		
Drawn by: ML	Date: 5/15/2017	
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